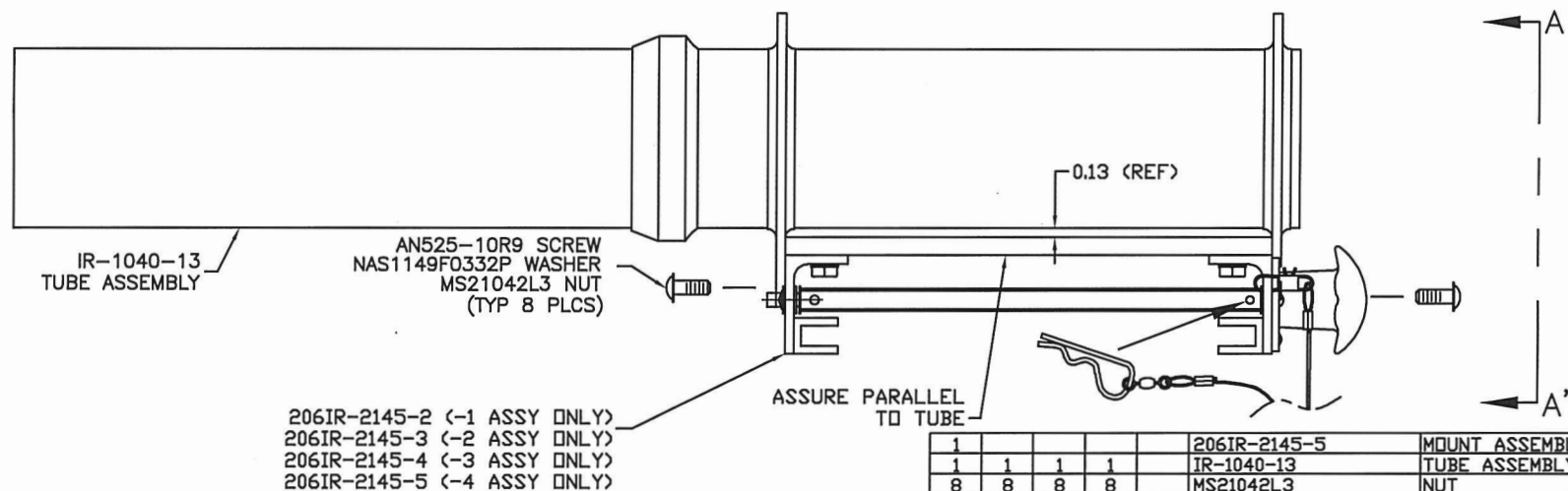


SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1-4	A		11/03/00	ADDED -13 ASSY, 206IR-2145 WAS -2140	MR	MR	LS
1-4	B		07/31/02	SH.4 ADDED 4.375 REFERENCE DIM.	GP	GP	LS
1-4	C		01/12/05	SHT1, ADDED -2 ASSY, DIM 0.13 REF. SHT2, ADDED END VIEW -13 ASSY. SHT3, ADD DIM 21°, SHT4, ADD DIM 21°.	REB	REB	LS
1,2	D		08/18/08	06/22/05, AN525-10R9 SCREW WAS AN525-10R10. 01/04/06, ADDED ALT. 0.065 WALL, -10 TUBE. 08/03/06, MOVED NUT PLATE ASSY TO -13, ADDED END VIEW. MS20426AD3-4 RIVET WAS INCORRECTLY SHOWN AS MS20426AD3-3 (BDM ONLY). 08/18/08, FINISH WAS HB FULLER CD. IF-2723.	REB	REB	LS
1,2	E		09/04/09	ADDED -3. ADDED EST. WEIGHT TO -10. CRCT'N: -13 WEIGHT WAS 0.11 lbs	REB	REB	LS
1	F		12/14/10	REMOVED MATCH DRILL NOTE FOR BRACKET ASSY. & RADIUS NOTE DUE TO UPDATE ON 206IR-2145-1, -2 & -3 (MATING PART)	REB	REB	CEH
1,2,3			02/17/11	ADDED OPTIONAL WHITE FINISH, POLYESTER POWDER COAT, TGIC CARDINAL T009-WH247 SPECIFICATION AMS-WW-T-700/6 WAS INDICATED IAS QQ-A-250/11	REB	REB	LS
1,2			11/01/2011	WALL THICKNESS -10 TUBE IS 0.049, WAS NON-STD SPECIFIED 0.050	REB	REB	LS
1	G		01/17/2013	ADDED -4 CONFIGURATION	DGW	DGW	LS
1,2	H		04/28/15	ADDED SECTION VIEW B-B TO INCLUDE WASHER/SHIMS AS REQUIRED.	PDM	JT	LS
3	J		8/30/18	ADDED ±0.020 TOLERANCE TO 8.625 DIM, 0.25 DIM WAS 0.250	CJR	2A	2A



-1/-2/-3/-4 ASSEMBLY

1					206IR-2145-5	MOUNT ASSEMBLY
1	1	1	1		IR-1040-13	TUBE ASSEMBLY
8	8	8	8		MS21042L3	NUT
8	8	8	8		NAS1149F0332P	WASHER
8	8	8	8		AN525-10R9	SCREW
				1	MS21059L3	NUTPLATE
				2	MS20426AD3-4	RIVET
			1		206IR-2145-2	MOUNT ASSEMBLY
			1		206IR-2145-3	MOUNT ASSEMBLY
	1				206IR-2145-4	MOUNT ASSEMBLY
				2	IR-1040-12	BRACKET
				1	IR-1040-11	RING
				1	IR-1040-10	TUBE
-4	-3	-2	-1	-13		
ASSY	ASSY	ASSY	ASSY	ASSY	PART NUMBER	DESCRIPTION
QTY.	QTY.	QTY.	QTY.	QTY.		

Paravion® Inc.  
✓ Technology

DIMENSIONS IN INCHES  
TOLERANCES EXCEPT WHERE NOTED:

.X = ± .1  
.XX = ± .05  
.XXX = ± .010

ANGLES = ± 1°

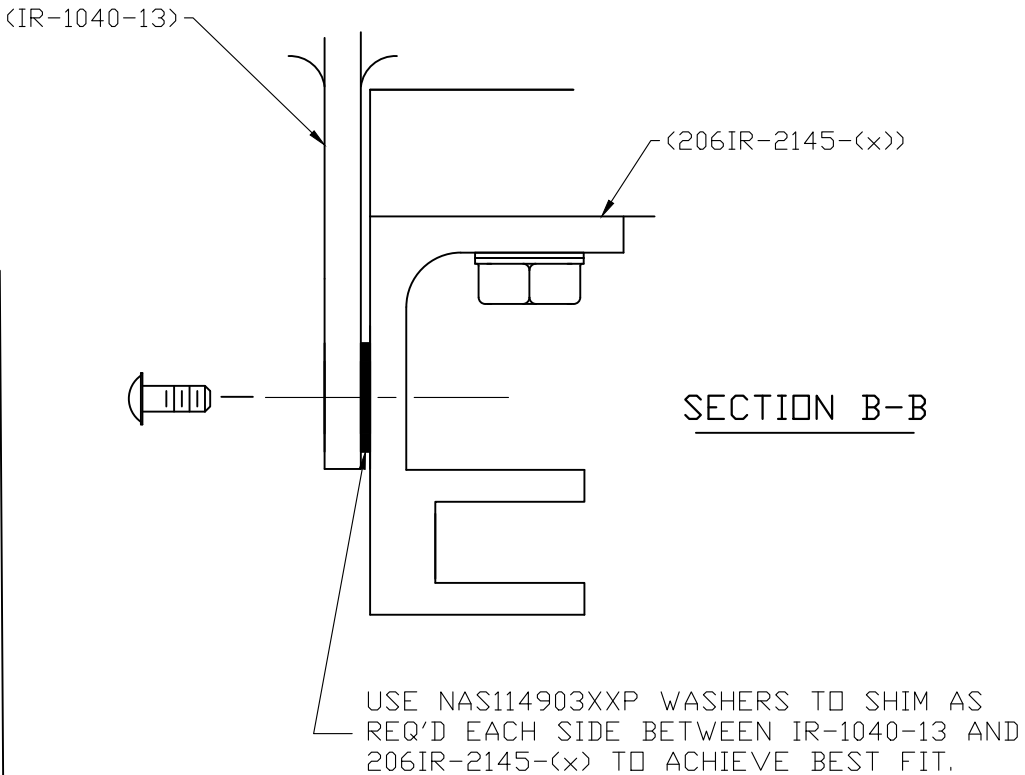
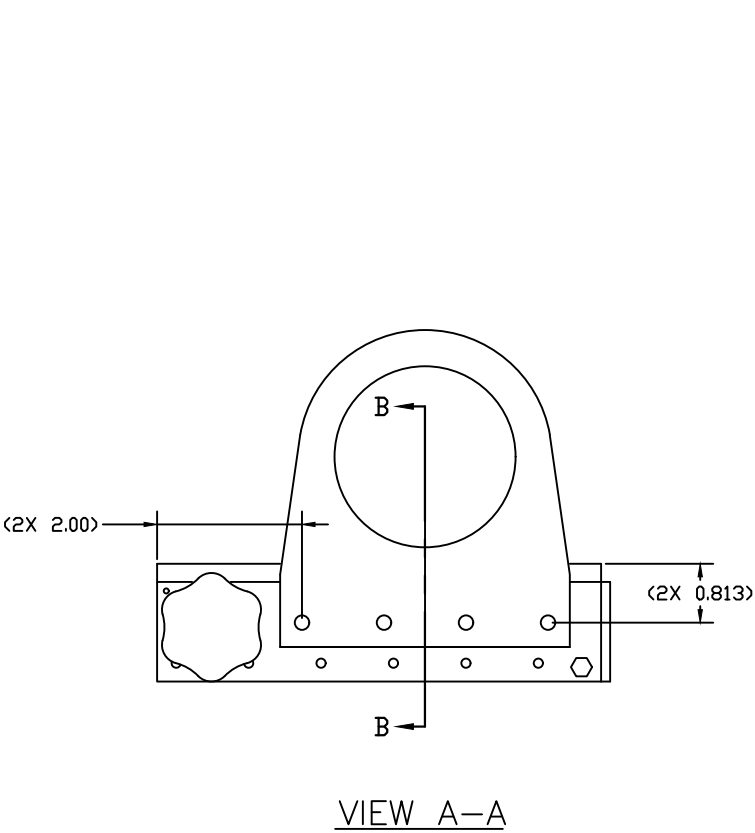
TITLE			DRAWING NO.		
SUPPORT ASSEMBLY			IR-1040		
DRAWN BY	APRVD BY	CHK'D BY	DATE	REV	ECO
RHSM	REB	REB	09/06/96	J	
DO NOT SCALE DRAWING				SHEET	
© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				1 OF 5	

BREAK ALL SHARP EDGES

-CONFIDENTIAL INFORMATION-  
THE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO

N/C



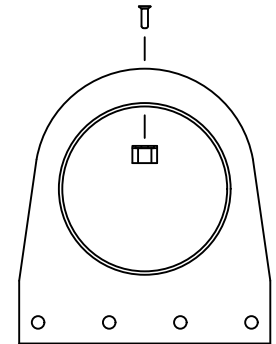
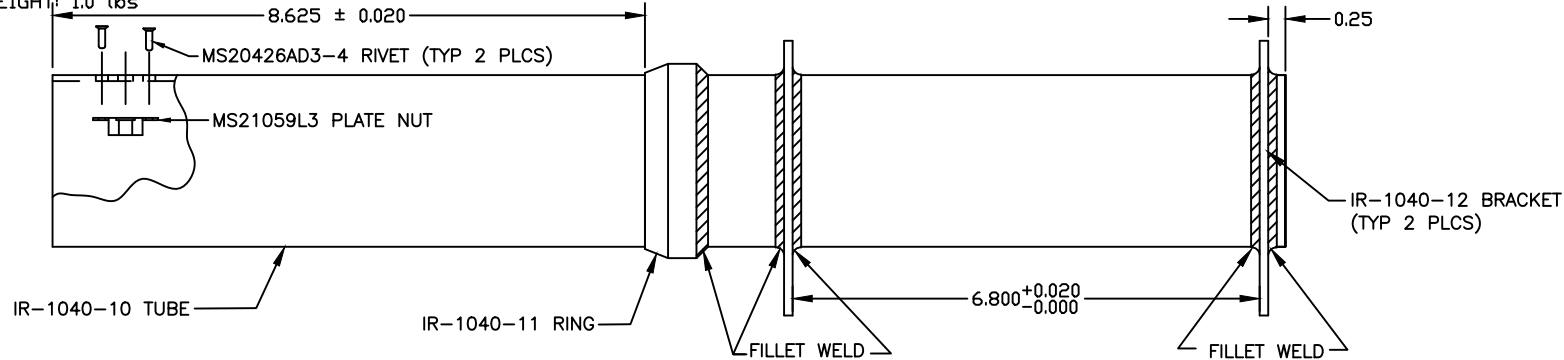
-CONFIDENTIAL INFORMATION-  
THE INFORMATION AND DATA CONTAINED HEREIN  
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;  
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED  
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR  
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO  
N/C

Paravion® ✓Technology Inc.		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1040	
DIMENSIONS IN INCHES		DRAWN BY	APRVD BY	CHK'D BY	DATE	REV
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	REB	09/06/96	J
.X = ± .1		DO NOT SCALE DRAWING				SHEET 2 OF 5
.XX = ± .05						
.XXX = ± .010						
ANGLES = ± 1°		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				

WELD PER EPS-1003 CLASS C AS SHOWN  
 FINISH: BLACK POLYURETHANE POWDER COAT CARDINAL C241-BK303 (OR EQUIV.)  
 OPTIONAL FINISH: WHITE POLYESTER TGIC CARDINAL T009-WH247  
 ALT. FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723  
 ALT. FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE II, CLASS 2

WEIGHT: 1.0 lbs

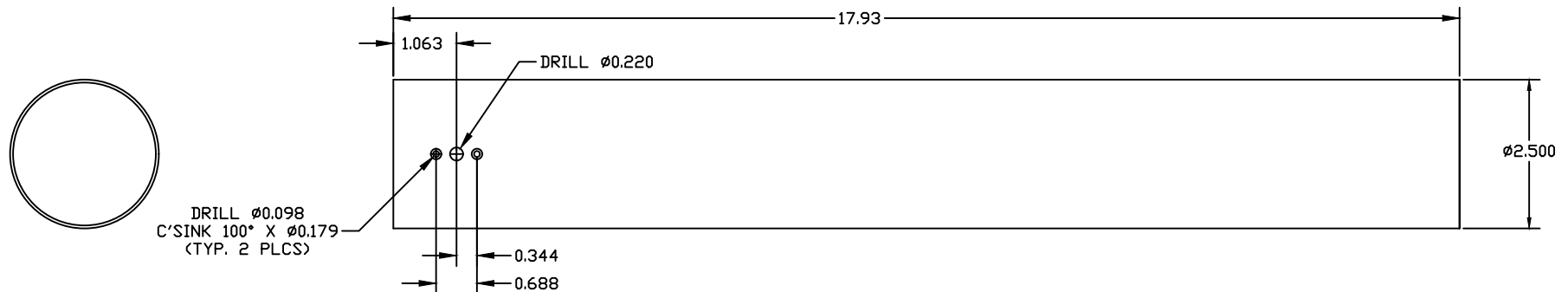


### -13 TUBE ASSEMBLY

MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082

STOCK: 2.5" O.D. X 0.049 WALL TUBE

ALTERNATE 2.5" O.D. X 0.065 WALL TUBE



### -10 TUBE

WEIGHT = 0.68 LBS

BREAK ALL SHARP EDGES

—CONFIDENTIAL INFORMATION—  
 THE INFORMATION AND DATA CONTAINED HEREIN  
 IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;  
 AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED  
 FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR  
 WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO

N/C

<div>Paravion® ✓Technology Inc.</div>		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1040		
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV J	ECO
TOLERANCES EXCEPT WHERE NOTED:							
.X = ± .1							
.XX = ± .05							
.XXX = ± .010							
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET	
		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				3 OF 5	

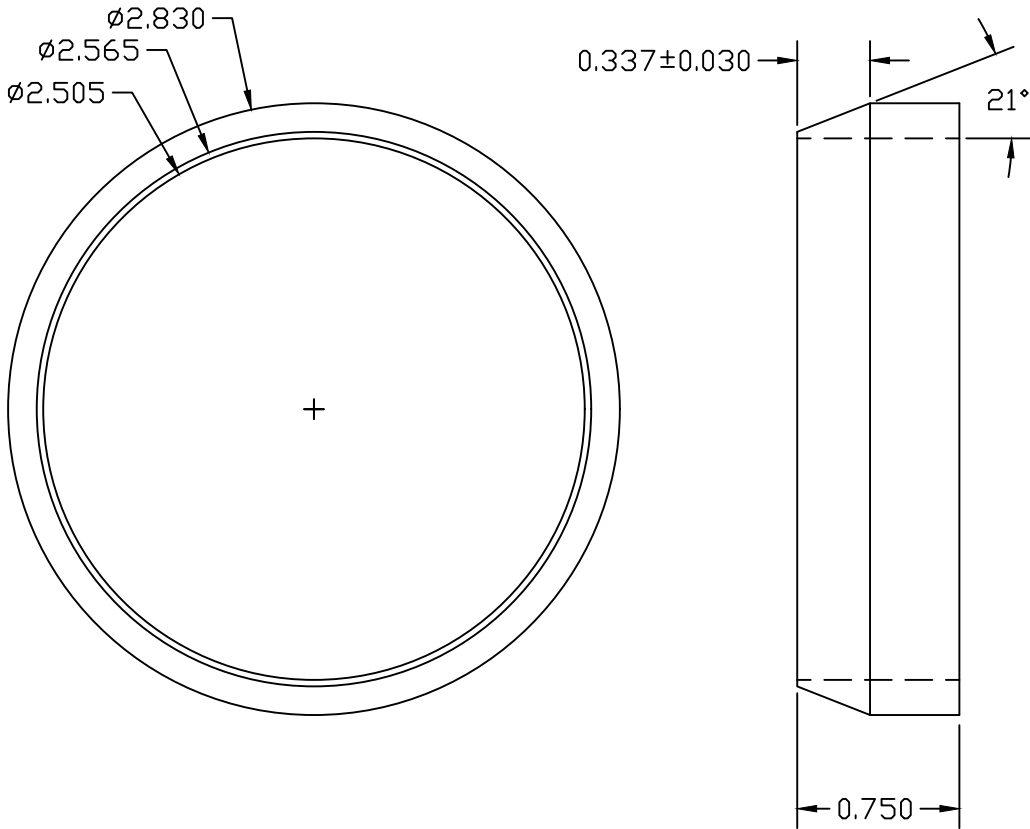
DIMENSIONS IN INCHES

TOLERANCES EXCEPT  
WHERE NOTED:

.X = ± .1  
 .XX = ± .05  
 .XXX = ± .010

ANGLES = ± 1°

MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082  
STOCK: 3.0" X 0.375 WALL PIPE  
WEIGHT: 0.11 lbs  
SURFACE FINISH  $\checkmark$ <sup>125</sup>



- 11 RING

BREAK ALL SHARP EDGES

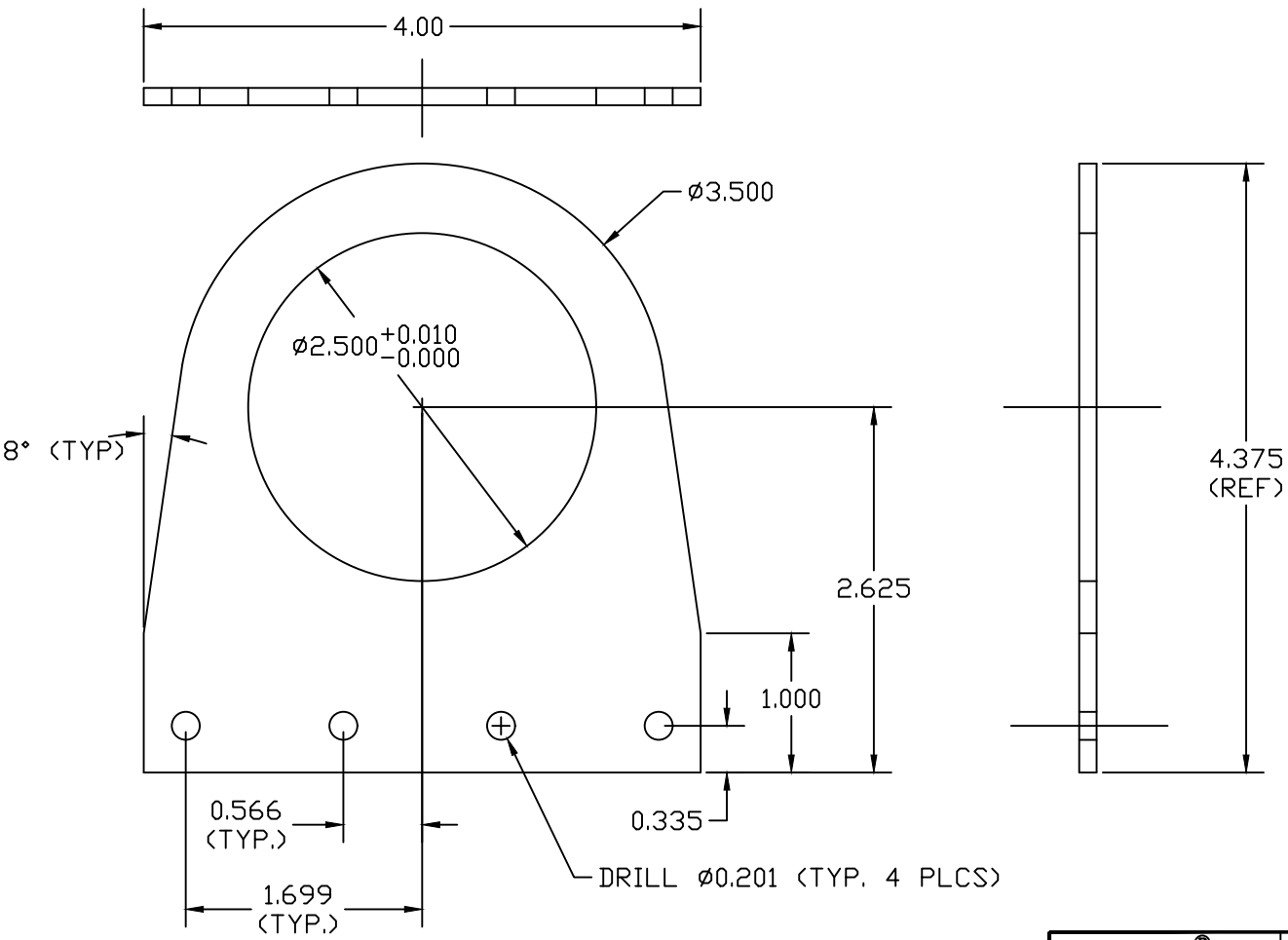
—CONFIDENTIAL INFORMATION—  
THE INFORMATION AND DATA CONTAINED HEREIN  
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;  
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED  
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR  
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO

N/C

Paravion® Technology Inc.		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1040	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	REB	09/06/96	J
.X = ± .1		DO NOT SCALE DRAWING				SHEET
.XX = ± .05		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				4 OF 5
.XXX = ± .010						
ANGLES = ± 1°						

MATERIAL: 6061-T6; QQ-A-250/11, AMS4025, AMS 4027  
STOCK: 0.125 SHEET  
WEIGHT: 0.13 LBS  
SURFACE FINISH  $\sqrt{125}$



-12 BRACKET

BREAK ALL SHARP EDGES

-CONFIDENTIAL INFORMATION-  
THE INFORMATION AND DATA CONTAINED HEREIN  
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;  
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED  
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR  
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

PROTO

N/C

Paravion® ✓Technology Inc.		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1040		
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	REB	09/06/96	J	
.X = ± .1							
.XX = ± .05							
.XXX = ± .010		DO NOT SCALE DRAWING				SHEET	
ANGLES = ± 1°		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				5 OF 5	